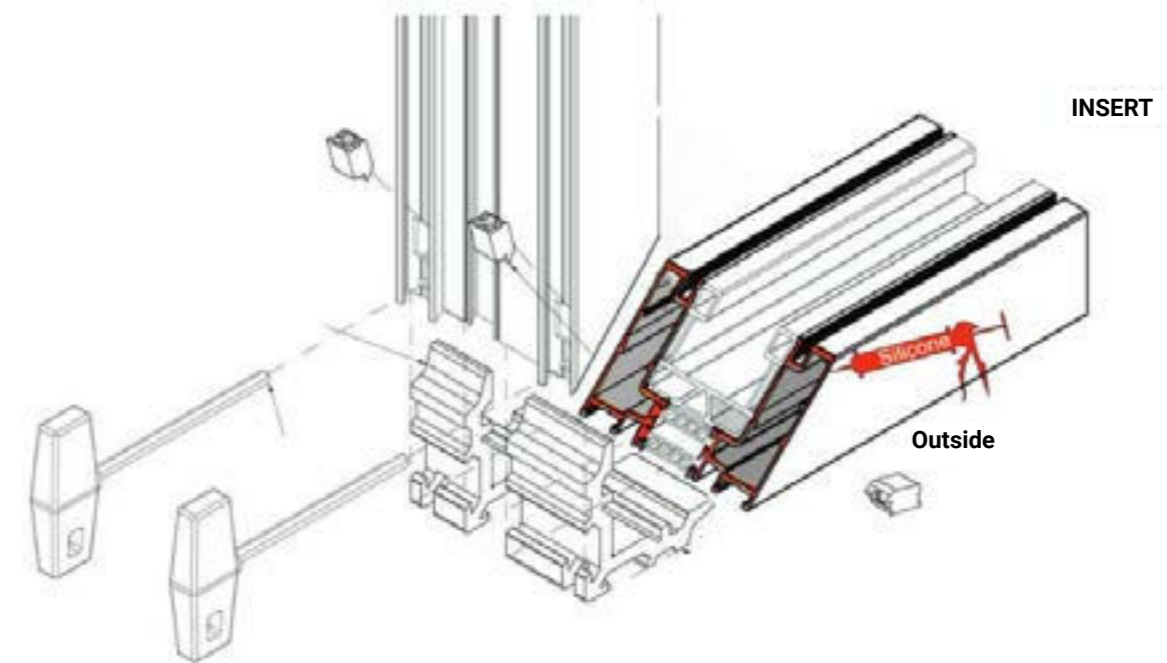


1. Cover
2. Index
3. Kit Form Assembly
4. Head Extension / Add-on
5. Installing the Outer frame & Thermal Tape (for outer frames with upstand)
6. Frame Closers
7. Installing Door Sashes
8. Installing Door Sashes (continued)
9. Drain Trays
10. Interlock Mullion
11. Anti-Lift Guides
12. Slim Interlock Fitting Guide & Slim Interlock Cover Trim
13. Bonding of Slim Interlock
14. Door Stopper & Glass Perimeter Foam (see note regarding slim interlock)
15. Cover Plate for Threshold & Sides

1. Degrease saw cut
2. Seal all the faces with good quality silicone (not supplied). All bare metal edges should have a thick bead applied, as should the thermal break and insert.
3. Fix the corner cleats with a 2.5mm hexagonal key.
4. On occasions this may be a 3mm allen key. (These are not supplied)
5. It is important that after the joint has been made to smother the outer corner where the cleat blocks fit to ensure no water ingress at the side and bottom.
6. Repeat process for all four corners.



**INSTALLING THE OUTER FRAME**

**INSTALLATION CHECKLIST**

Frame will fit in the opening with out distortion	
Head/Bottom of the frame fixed straight and level +/-2mm	
Sides fixed plumb	
Ensure outer frame is true and square	
Lock operation tested and working	